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D3078-041
Job Sheet 182114



Part No: D3078-041

Job Qty: 4 ea

Part Name: Step Assembly, Hi Short LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.11.12 NEW ISSUE DD VERF:JLM IPP REV:B 16.03.15 DWG REV B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Large Fab-4		SLU
110	Large Fab	4 pcs	8/24/18	8/24/18	0.00	4.04	Large Fab 8		SLU DAS 38
120	QC	4 pcs	8/24/18	8/24/18	0.00	0.00	QC6		SLU 9-89
130	Large Fab	4 pcs	8/24/18	8/24/18	0.00	4.04	Large Fab 2		SLU
140	QC	4 pcs	8/24/18	8/24/18	0.00	0.00	QC9		CPL
150	QC	4 pcs	8/24/18	8/24/18	0.00	0.00	QC5		QC
160	HandFinish	4 pcs	8/24/18	8/24/18	0.00	0.47	HandFinish1		DR 18/9/25
170	QC	4 pcs	8/24/18	8/24/18	0.00	0.00	QC7-2		38
200	Large Fab	4 pcs	8/24/18	8/24/18	0.00	4.04	Large Fab 2		9-89 DAS SLU
210	QC	4 pcs	8/24/18	8/24/18	0.00	0.00	QC10		38 DAS
220	QC	4 pcs	8/24/18	8/24/18	0.00	0.00	QC5		9-89 38
240	HandFinish	4 pcs	8/24/18	8/24/18	0.00	0.47	HandFinish6		DR 18/9/25
250	Powdercoat	4 pcs	8/24/18	8/24/18	0.00	0.91	Powdercoat1		DR 18/9/25
260	HandFinish	4 pcs	8/24/18	8/24/18	0.00	0.47	HandFinish3		DR 18/9/25
270	QC	4 pcs	8/24/18	8/24/18	0.00	0.00	QC3	DAS	DR 18/9/25
290	Packaging	4 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3-1	6	OCT 09/18 68
300	QC21-SA	4 Ea	8/24/18	8/24/18	0.00	0.00	QC21	9-89	OCT 12/2011 9-89

Part Op 110 - 1-Cut D2622-120 extrusion to 59.75" long as per Dwg D3078 2-Drill extrusion as per Dwg D3078 using DT8680
Descriptions: for rivets. 3-Debur

130 - 1-Bevel end for welding FWD ONLY 2-Weld Support, weld Fwd End Plate as per QSI 004 & Dwg D3078/R
Aluminum Rod M134785 3-Grind End Plate flush

200 - 1- Rivet Leg Assembly as per Dwg D3078. 2-Bevel Aft end for welding 3-Inspect for foreign object as per QSI 024
4-Weld Aft End Plate as per QSI 004 & Dwg D3078 A/R Aluminum Rod 5-Grind End Plate flush

250 - START TIME: 3:40 OVEN TEMPERATURE: 320° FINISH TIME: 4:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Comment
D2622-120C	Step Extrusion	2 Ea (.5 ea)	90-Start up Operation	510401
D3067-1	End Plate	8 Ea (2 ea)	130-Large Fab	510428
D3219-3	Plate	8 Ea (2 ea)	130-Large Fab	508100
D3065-041	Step Leg Assembly	4 Ea (1 ea)	200-Large Fab	511059
D3066-1	Spacer	8 Ea (2 ea)	200-Large Fab	510520

MS20600-AD4W4

Rivet

64 Ea (16 ea)

200-Large Fab

(54)

S106978/S016823

(16)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	2	0	0
130-Large Fab	D3067-1	8	153	0
	D3219-3	8	29	0
200-Large Fab	D3065-041	4	48	0
	D3066-1	8	186	0
	MS20600-AD4W4	64	2,084	0

Part Specifications

Specifications could not be found.

Plex 8/17/18 12:54 PM Dart.lajeunesse.marie

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Container No: S112430



Part: D3078-041

Job No: 182114

Serial No/Batch: S112430

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/21/18